U.S. EPA Tier 4 Final / EU Stage V-capable\* 287-388 kW / 385-520 hp

The ability to power your machine line-up with one engine supplier is truly achieveable with Perkins. We have introduced a platform of 9-18 litre industrial engines that completes our market-leading industrial power range and covers 8.2-597 kW (11-800 hp).

This model is a turbocharged, air-to-air chargecooled, 12.5 litre, 6 cylinder product capable of producing 388 kW (520 hp).

Using DPF technology, these engines meet Stage IV / Tier 4 Final certification, and are Stage V-capable\*. This allows for sales into countries with the highest global emissions standards.

To support the demands of your machine installation we offer a choice of engine configurations and options. The robust technology allows you to integrate these engines into your equipment with the minimum of reengineering.

Perkins has developed a reputation for designing and building reliable and durable engines for the most demanding applications. Choosing Perkins as your engine supplier means your development costs can be reduced and your machines are future-proofed to meet anticipated emissions standards.



- 2206F-E13TA EU Stage IV / U.S. EPA Tier 4 Final
- 2206J-E13TA EU Stage V-capable\*

Specification			
Number of cylinders	6 vertical in-line		
Bore and stroke	130 x 157 mm 5.1 x 6.1 in		
Displacement	12.5 litres 763 cubic		
Aspiration	Turbocharged aftercooled		
Cycle	4 stroke		
Combustion system	Direct injection		
Compression ratio	17.0:1		
Rotation	Anti-clockwise, viewed on flywheel		
Total lubricating capacity 34 litres		8.9 US gal	
Cooling system	Liquid		
Total coolant capacity	18.7 litres 4.9 US gal		

<sup>\*</sup>as proposed Stage V emissions standards.





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#### Features and benefits

# Dependable power

 World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation and many hours of productive life

## High performance

• Simple and efficient turbocharger provides optimal air management and improved fuel efficiency

#### Lifetime of low cost

- Fuel consumption optimised to match operating cycles of a wide range of equipment and applications.
- Minimum 5,000 hour diesel particulate filter (DPF) ash service and capability of 500 hour oil change intervals enable low-cost maintenance

#### Fuel and oil

• Tier 4 Final, Stage IV and Stage V engines require Ultra Low Sulfur Diesel (ULSD) fuel containing a maximum of 15 ppm sulfur, and new oil formulations to support the new technology. Biofuel up to B20 is supported

### Package size

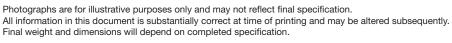
 Exceptional power density enables standardisation across numerous applications. Multiple installation options available to minimize total package size

## Local support, global coverage

- Perkins recognise that the customer relationship is important to machine manufacturers and we can offer a range
  of flexible solutions to help provide appropriate support, either to the OEM's network or directly to the machine
  customer
- With highly trained Perkins distributors in thousands of communities in over 180 countries, you are never far away
  from expert product knowledge, genuine parts and a range of advanced diagnostic technology for keeping your
  engine in peak condition
- To find your local distributor: www.perkins.com/distributor

\*as proposed Stage V emissions standards.







U.S. EPA Tier 4 Final / EU Stage V-capable\* 287-388 kW / 385-520 hp

#### Technical information

#### Air inlet

Turbocharged aftercooled

### Control system

- Full electronic control system
- All connectors and wiring looms waterproof and designed to withstand harsh off-highway environments
- Flexible and configurable software features and well supported SAE J1939 CAN bus enables highly integrated machines

#### Cooling system

- · Vertical outlet thermostat housing, centifugal water pump
- Detailed guidance on cooling system design and validation available to ensure machine reliability

## Flywheel and housing

• Wide choice of drivetrain interfaces, SAE1 configurations

# Fuel and fuel system

- Mechanical Unit Injector Fuel system, controlled electronically
- Industrial technology requires Ultra Low Sulphur Diesel fuel (ULSD, 15 ppm sulphur), in addition to ultra low sulphur diesel oils, for use in Tier 4 Final/Stage IV engines. These cleaner fuels and oils will help reduce ash and maintain service intervals. In addition, B20 biodiesel capability adds even greater sustainability where desired or required

#### Oil system

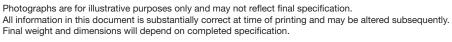
- Choice of sumps for different applications
- Open crankcase ventilation system with fumes disposal (optional OCV filter system)
- Oil cooler, oil filler, oil filter, oil dipstick, oil pump (gear-driven)

#### Power take-off

- SAE1 power take-off available with optional SAE A, SAE B and SAE C power take-off drives
- Engine power can also be taken from the front of the engine on some applications

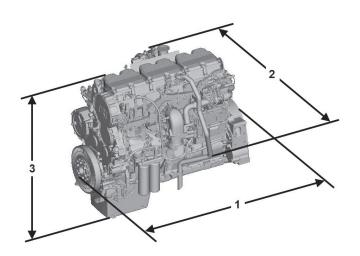
\*as proposed Stage V emissions standards.







U.S. EPA Tier 4 Final / EU Stage V-capable\* 287-388 kW / 385-520 hp



Engine package weights and dimensions				
1	Length	1272 mm	50.1 in	
2	Width	996 mm	39.2 in	
3	Height	1132 mm	44.6 in	
	Weight (dry)	1143 kg	2520 lb	

\*as proposed Stage V emissions standards.

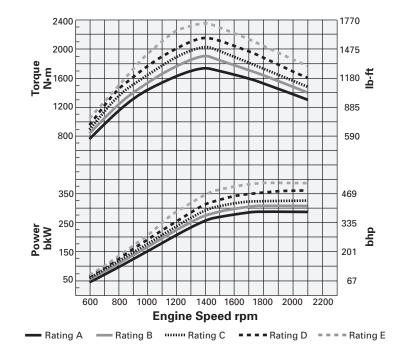
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Speed rpm	Power kW	Power hp	Speed rpm	Torque Nm	Torque lb·ft	Rating type
2100	287	385	1400	1762	1300	А
2100	309	415	1400	1900	1401	В
2100	328	440	1400	2014	1485	С
2100	354	475	1400	2174	1603	С
2100	388	520	1400	2380	1755	D

# Rating definitions and conditions

IND-A (Continuous) for heavy duty service where the engine is operated at maximum power and speed up to 100% of the time without interrruption or load cycling.

**IND-B** for service where power and/or speed are cyclic (time at full load not to exceed 80%).

IND-C (Intermittent) is the horsepower and speed capability of the engine where maximum power and/or speed are cyclic (time at full load not to exceed 50%).

IND-D for service where maximum power is required for periodic overloads (time at full load not to exceed 10% of the duty cycle).

#### Rating Conditions for Diesel Engines - greater than 7 litre

All rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42,780 kJ/kg (18,390 btu/lb) when used at 29°C (84.2°F) with a density of 838.9 g/L.

\*as proposed Stage V emissions standards.

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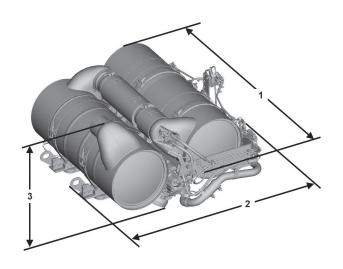
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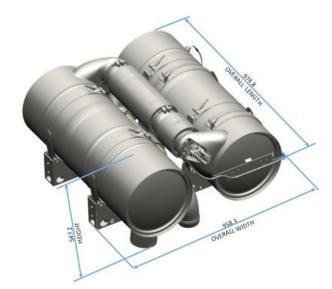
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# Active Regeneration



Aftertreatment dimensions and weight					
1	Length	1077 mm	42.4 in		
2	Width	1069 mm	42.1 in		
3	Height	654 mm	25.7 in		
	Weight	248-259 kg	547-571 lb		

# Passive Regeneration\*\*



Aftertreatment dimensions and weight					
1	Length	974.8 mm	38.4 in		
2	Width	958.3 mm	37.7 in		
3	Height	547.2 mm	21.5 in		
	Weight	140 kg	308 lb		

<sup>\*\*</sup> Available based on application requirements. Please consult with your Perkins representative.

techniques, we have perfectly matched the aftertreatment

to the engine. The engine performance has then been

Using our advanced research and development

#### Aftertreatment

- DOC Diesel Oxidation Catalyst
- DPF Diesel Particulate Filter
- SCR Selective Catalytic Reduction
- ECU Aftertreatment Electronic Control Units
- SCR Auxiliaries A range of tanks and heated lines are available

# Technology

The DPF technology chosen is a wall flow filter configuration that performs through the whole work cycle of the engine thus allowing it to work efficiently.

Power

Mounting

Remote installation options provide OEM flexibility for many applications, including horizontal and vertical mounting.

#### Regeneration

The active regeneration system maximises fuel efficiency during regeneration. Transparent regeneration for minimum downtime.

Option available for high duty machines eliminating requirement for Active Regeneration system - please speak to your Perkins representative to advise suitability

\*as proposed Stage V emissions standards.

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optimised to give the maximum power and in normal operation, the regeneration is invisible to the operator.